

Werk Order ID 130825

March-31-15 11:47:10 AM

130825

Page 1

Item ID: D350-616-015

Accept

N900040100

Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Deck Plate

Start Date: 3/18/15 Start Qty: 2.00

2

Cust Item ID:

Required Date: 3/26/15 Req'd Qty: 2.00

2

Customer:

Reference:

Approvals: Process Plan: U Date: _____ Tooling: _____ Date: _____
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Run Start ***NR1***

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D350-616	G	AS 36 9-89						MLJ 1504-09	(2)

100

Document Control

0.00

100

DC

Doc.Control -USB or Paperwork

Memo

0.00

Photocopy bluefile and create labels per PPP D350-616-015
CHG004

DAS

46

9-89

APR 10 2015

110

Pick Kit

0.00

110

Packaging

Packaging

Memo

0.00

DAS

27

9-89

DAS

46

9-89

APR 09 2015

120

QC4- 100% Inspect kits for completeness

0.00

120

QC

Quality Control

Memo

0.00

DAS

46

9-89

APR 10 2015

Work Order ID 130825***130825***

Page 2

Item ID: D350-616-015

Accept

N900040100Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Deck Plate

Start Date: 3/18/15 Start Qty: 2.00

2

Cust Item ID:

Required Date: 3/26/15 Req'd Qty: 2.00

2

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Run Start ***NR1***Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

130

0.00

130

Packaging

Memo

0.00

Packaging

Identify and pack for shipping as per PPP D350-616-015

Location: 628

PPP Rev: _____

2 APR 10 2015

DAS
06
9-09

140

QC21- Final Inspection - Work Order Release

0.00

140

QC

Memo

0.00

Quality Control

MLJ 15-04-13

MF
15-4-10

Picklist Print

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Page 1

Work Order ID: 130825

130825

Parent Item: D350-616-015

D350-616-015

Parent Item Name: Deck Plate

Start Date: 3/18/15

Required Date: 3/26/15

Start Qty: 2.00

Required Qty: 2.00

Comments: IPP Rev:C Removed Manufacturing 05-12-05 JLM
 IPP Rev:D Add D3494-1 05-12-05 JLM
 IPP rev E added parts per NCR 08-041 08.04.30 EC verified by: DD
 IPP Rev:F 08-12-10 rev.E as per dwg DD verified by:ec IPP REV:G
 13.04.03 PER IIN REV.F DD VERF:JLM IPP REV:H 13.05.21
 AS PER DWG REV.G DD VERF:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D2344 1 *D2344* Deck Plate Aft	DAS 46 9-89	Manufactured	No			110	Each	13.0000	1	2			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>				DAS 27 9-89	DAS 66 9-89
				ST225A		13							
					114962	13				2			
D2348 2 *D2348* Wearplate (Key Way)	DAS 46 9-89	Manufactured	No			110	Each	63.0000	4	8		DAS 27 9-89	DAS 66 9-89
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST006		3							
					128401	3							
				ST012a		60							
					128818	60				8			
D2353 2 *D2353* Stiffener	DAS 46 9-89	Manufactured	No			110	Each	29.0000	1	2		DAS 27 9-89	DAS 66 9-89
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST224B		29							
					120290	29				2			

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Work Order ID: 130825

Parent Item: D350-616-015

Parent Item Name: Deck Plate

130825

D350-616-015

Start Date: 3/18/15

Required Date: 3/26/15

Start Qty: 2.00

Required Qty: 2.00

D2364
D2364
Deck Plate Fwd
DAS
46
9-89

Manufactured No

110 Each

14.0000

1 2

DAS
27
9-89

DAS
06
9-89

Location

Loc Qty

Loc Code

ST225A

14

120134

7

128803

7

Manufactured No

110 Each

34.0000

2 4

DAS
27
9-89

DAS
06
9-89

Location

Loc Qty

Loc Code

ST006

34

120093

4

128788

30

Manufactured No

110 Each

10.0000

1 2

DAS
27
9-89

DAS
06
9-89

130917

Location

Loc Qty

Loc Code

st225b

10

128840

10

Manufactured No

110 Each

12.0000

1 2

DAS
27
9-89

DAS
06
9-89

131159

Location

Loc Qty

Loc Code

st225b

12

128987

12

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Work Order ID: 130825

Parent Item: D350-616-015

Parent Item Name: Deck Plate

130825

D350-616-015

Start Date: 3/18/15

Required Date: 3/26/15

Start Qty: 2.00

Required Qty: 2.00

D4778-1
2 *D4778-1* DAS
Stub Cover 46
9-89

Manufactured No

Each 19.0000

**

Location

Loc Qty

Loc Code

ST224B

19

117485

6

128975

13

Each

12.0000

**

DAS

27

9-89

DAS

06

9-89

D4779-041
2 *D4779-041* DAS
Aft Cover Mounting Bracket Assembly 46
9-89

Manufactured No

Each

12.0000

**

DAS

27

9-89

DAS

06

9-89

D4780-041
2 *D4780-041* DAS
Fwd Cover Mounting Bracket Assembly 46
9-89

Manufactured No

Each

10.0000

**

Location

Loc Qty

Loc Code

ST127

12

128982

12

Each

10.0000

**

DAS

27

9-89

DAS

06

9-89

MS20426AD4-5
2 *MS20426AD4-5* DAS
RIVET 46
9-89

Purchased No

110

Each

1,719.000

25

**

Location

Loc Qty

Loc Code

GA

1691

m130922

1691

ST312

28

m125807

28

DAS

27

9-89

APR 09 2015

DAS

06

9-89

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Work Order ID: 130825

Parent Item: D350-616-015

Parent Item Name: Deck Plate

130825

D350-616-015

Start Date: 3/18/15

Required Date: 3/26/15

Start Qty: 2.00

Required Qty: 2.00

MS20426AD4-6

Purchased

No

110

Each

1,498.000

25

50

MS20426AD4-6

Rivet

DAS

46

9-89

**

DAS

27

9-89

DAS

66

9-89

Location

Loc Qty

Loc Code

GA

904

M128812

904

MF4

185

124392

185

ST312

409

124392

83

M128812

326

50

MS20426AD5-7

Purchased

No

110

Each

162.0000

6

12

MS20426AD5-7

RIVET

DAS

46

9-89

**

DAS

27

9-89

DAS

66

9-89

Location

Loc Qty

Loc Code

ST312

162

101340

162

12

MS20426AD5-8

Purchased

No

110

Each

383.0000

6

12

MS20426AD5-8

RIVET

DAS

46

9-89

**

DAS

27

9-89

DAS

66

9-89

Location

Loc Qty

Loc Code

ST312

383

4533

383

12

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Work Order ID: 130825

Parent Item: D350-616-015

Parent Item Name: Deck Plate

130825

D350-616-015

Start Date: 3/18/15

Required Date: 3/26/15

Start Qty: 2.00

Required Qty: 2.00

MS20601-AD4W2

Purchased

No

110

Each

290.0000

15

30

MS20601-AD4W2

DAS

46

Rivet

9-20

Location

Loc Qty

Loc Code

ST308

281

121255

1

m131467

280

WA003

9

m126975

9

MS20601-AD4W3

Purchased

No

110

Each

248.0000

30

60

MS20601-AD4W3

DAS

46

Rivet

9-20

Location

Loc Qty

Loc Code

CCK004

230

m131618

230

ST308

18

114538

18

MS21042L3

Purchased

No

110

Each

2,026.000

6

12

MS21042L3

DAS

46

Nut

9-20

Location

Loc Qty

Loc Code

FP001

420

M130922

420

GA

798

M131317

798

ST305

808

116549

12

126333

114

M128754

2

M131624

680

DAS

JAG

27

66

9-89

9-89

DAS

DAS

27

66

9-89

9-89

DAS

DAS

27

66

9-89

9-89

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Work Order ID: 130825

Parent Item: D350-616-015

Parent Item Name: Deck Plate

130825

D350-616-015

Start Date: 3/18/15

Required Date: 3/26/15

Start Qty: 2.00

Required Qty: 2.00

MS24693-C273

Purchased

No

110

Each

64.0000

6

12

MS24693-C273

SCREW

DAS

46

9-89

**

DAS

27

9-89

DAS

66

9-89

Location

Loc Qty

Loc Code

ST291

64

m128401

14

m131618

50

110

Each

361.0000

22

44

MS24693-C48

Purchased

No

MS24693-C48

SCREW

DAS

46

9-89

**

Location

Loc Qty

Loc Code

ST289

48

m131624

48

ST291

13

m128818

13

ST299

300

131677

300

Each

205.0000

8

16

MS35207-263

Purchased

No

MS35207-263

Screw

DAS

46

9-89

**

Location

Loc Qty

Loc Code

ST276

205

104746

205

DAS

27

9-89

DAS

66

9-89

APR 09 2015

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Work Order ID: 130825

130825

Parent Item: D350-616-015

D350-616-015

Parent Item Name: Deck Plate

Start Date: 3/18/15

Required Date: 3/26/15

Start Qty: 2.00

Required Qty: 2.00

NAS1149D0363J

Purchased

No

110

Each

2,184.000

14

28

2 ***NAS1149D0363.J***
Washer

DAS
46
9-89

Location

Loc Qty

Loc Code

APR 09 2015

DAS
27
9-89

CA

569

m130799

569

FP001

2

113288

2

GA

312

m128429

312

ST269

1301

m126319

9

m131618

1292

28

REFERENCE ONLY

QTY - 011	QTY - 013	QTY - 015	Part Number	Description
X			D350-616-011	Emergency Litter Kit
1	X		D350-616-013	Deck Plate and Tie Down Kit
	1	X	D350-616-015	Deck Plate Kit
		1	D2344	DECK PLATE (AFT)
		4	D2348	WEAR PLATE (KEY WAY)
		1	D2353	STIFFENER
	1		D2360	LITTER TIE DOWN (LOCKING)
		1	D2364	DECK PLATE (FWD)
		2	D2365	WEAR PLATE (PIP PIN)
		1	D2369-1	LOCATOR PLATE
		1	D2369-3	LOCATOR PLATE
1			D2370-1	LITTER ASSEMBLY
1			D4812-041	PATIENT STOP ASSY (REPLACES D2493)
	1		D3179-041	LITTER TIE DOWN (NON-LOCKING)
		1	D4778-1	STUB COVER (REPLACES D3494-1)
		1	D4779-041	AFT COVER MOUNTING BRACKET ASSY
		1	D4780-041	FWD COVER MOUNTING BRACKET ASSY
		25	MS20426AD4-5	RIVET
		25	MS20426AD4-6	RIVET
		6	MS20426AD5-7	RIVET
		6	MS20426AD5-8	RIVET
		15	MS20601AD4W2	BLIND RIVET (or CR9162-4-2)
		30	MS20601AD4W3	BLIND RIVET (or CR9162-4-3)
		6	MS21042L3	NUT (or MS21042-3)
		6	MS24693-C273	SCREW (or MS24693-273)
		22	MS24693-C48	SCREW (or MS24693-48)
		8	MS35207-263	SCREW
		14	NAS1149D0363J	WASHER (or AN960JD10)



G	D4812-041 PATIENT STOP ASSY WAS D2493 (SH1), UPDATE WEIGHT AND BALANCE TABLE (SH2), NEW PART/ FIGURE (SH7), REVISE FIGURE (SH 9), ADD OPTION APPLICABILITY NOTE (SH11)	DB	13.04.01
F	REPLACE MMS-D350-616 REF. WITH ICA-D350-616 INCORPORATE DSI 9645	DC	13.03.01
E	MAKE DSI 9310 STANDARD, D3179-041 REPLACES D2350	RF	08.11.07
D	ADD D3494-1 STUB COVER	MB	06.01.19
C	ADD DSI 9112/9117/9130/9236/9310	MB	06.01.10
B	ADD VIEW OF D2493 TO SHEET 9	BW	96.01.09
A	NEW ISSUE	BW	95.02.20
REV.	DESCRIPTION	BY	DATE
DESIGN	DB	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	DB		
CHECKED	A.P.	DRAWING NO.	REV. G
MFG. APPR.	N/A	D350-616	SHEET 1 OF 13
APPROVED		TITLE	SCALE
DE APPR.		AS 350/355 LITTER KIT INSTALLATION	NTS
DATE	13.04.01	COPYRIGHT © 1995 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

CANADA
DEPARTMENT OF TRANSPORT
AIRCRAFT CERTIFICATION
BRANCH
DAO # 01-Q-01

APPROVED
BY: [Signature]
D. SHEPHERD (DE # 02)

DATE: 13.04.01
CERT. NO.: SH96-10
ISSUE NO.: 3